



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

132799 ④
D3236-1

Job Sheet 168524



Part No: D3236-1

Job Qty: 2 ea

Part Name: Window



Part Weight: 0 lbs

Job Created: 11/16/17

Due Date: 11/20/17

Type: SOLD

Customer: OZ Choppers Pty Ltd (COZCH01)

Lot 1, 41 George Campbell Drive Mudgee, NSW, 2850 Australia ph:(026) 372-7888

Note: DWG REV B IPP rev. A 06.03.07 New Issue EC

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

URGENT

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/18/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	2 pcs		11/18/17	0.06	0.19	Waterjet1		SC
110	QC	2 pcs		11/18/17	0.00	0.00	QC2		SC DAS
120	QC	2 pcs		11/18/17	0.00	0.00	QC8		38
130	Small Fab	2 pcs		11/20/17	0.00	0.37	Small Fab		9-89
140	QC	2 pcs		11/20/17	0.00	0.00	QC5		DAS
150	Packaging	2 pcs		11/20/17	0.00	0.00	Packaging3	57426 NOV 16 2017	6
160	QC21-SA	2 Ea		11/20/17	0.00	0.00	QC21		9-89

Part Op 100 - Cut as per Dwg D3236

Descriptions: 130 - Deburr Engrave Part Number & Batch Number as per Dwg D3236

DAS 21 9-89 NOV 16 2017

Job Allocations

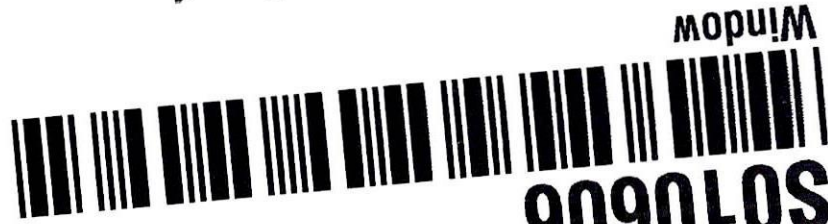
NOV 16 2017

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MACRLICS.125	4	2,397	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S010606



PART NO:
Revision:
Operation:
Change No:

D3236-1

Start up Operation

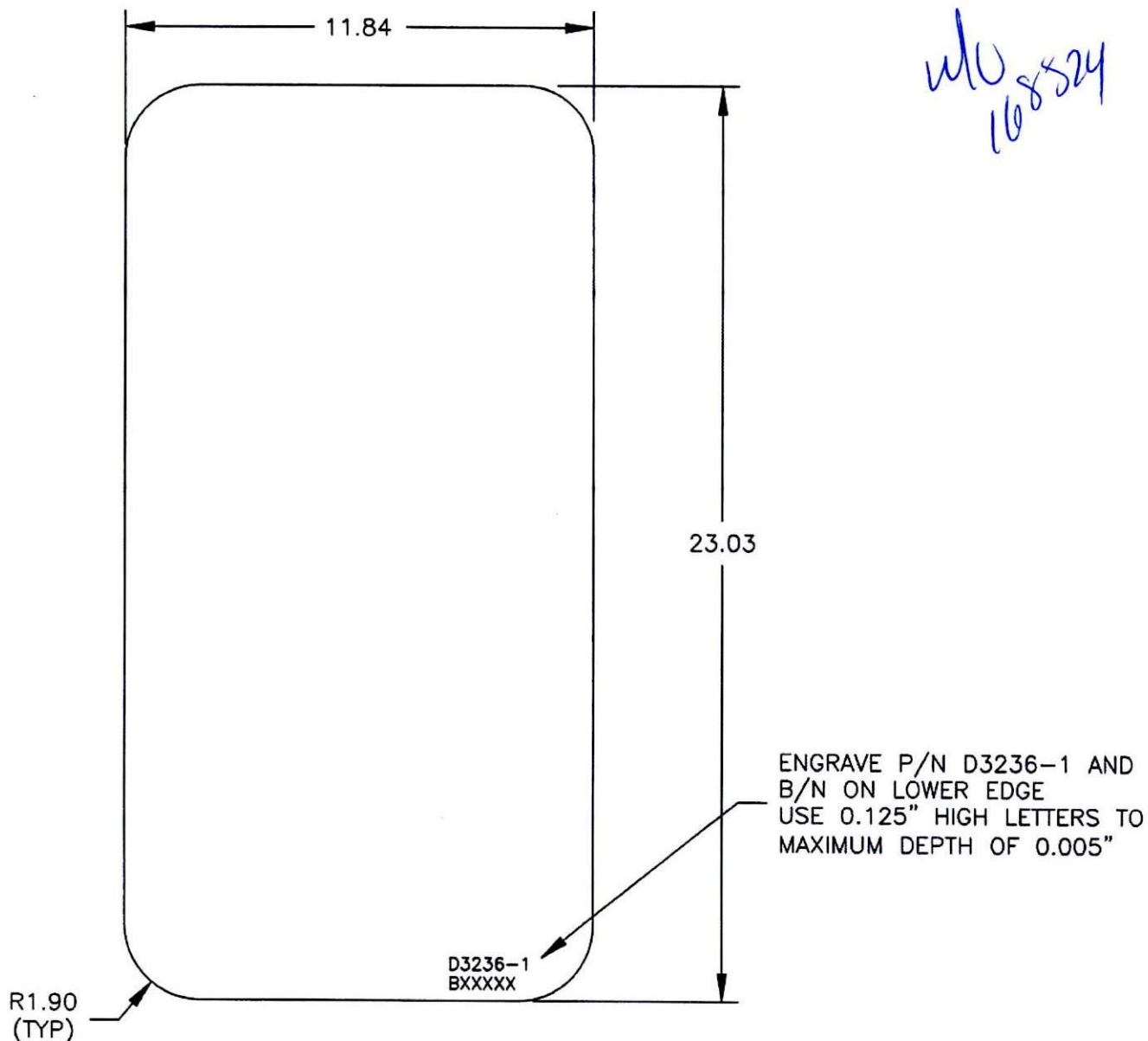
Mfg Date: 11/16/17
Job No: 168524

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DESIGN 		DRAWN BY 		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 		APPROVED 		DRAWING NO. D3236 REV. B SHEET 1 OF 1	
DATE 04.05.05				TITLE WINDOW SCALE NTS	
A	03.12.18			NEW ISSUE	
B	04.05.05			ADD THICKNESS & ENGRAVING SPEC	

RELEASED
04.05.12



D3236-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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